



Mr. Parts Salesman!

Every errand boy on the other side of the counter is a favored customer who may be a foreman some day. Be as nice to him as you can, give him the best advice you know how. He'll appreciate it — and turn into a permanent customer.



Genuine VW Spare Parts rigidly factory inspected

Key No.	Part No.	Description	Quantity	Type and model
STEERING				
1	113 415 061	Steering gear assy.	1	
2	311 415 105	Case – Steering gear	1	
3	N 14 520 1	Stud AM 10 B×60	2	
4	311 415 129	Cover – Steering gear case	1	
5	311 415 135	Gasket – Steering gear case cover	1	
6	N 10 240 1	Bolt, hex. head M 8×20 DIN 933	4	
7	N 12 241 2	Spring washer B 8×15 DIN 137 galvanized	4	
8	311 415 139	Plug M 14×1.5	1	
9	311 415 155	Mounting clamp – Steering gear	1	
10	111 415 159	Lock plate – Mounting clamp	2	
11	N 11 010 2	Nut, hex. M 10 DIN 934 galvanized	2	
12	311 415 193	Shim 0.20 mm – Steering worm	×	
–	311 415 194	Shim 0.25 mm – Steering worm	×	
–	311 415 195	Shim 0.30 mm – Steering worm	×	
–	311 415 196	Shim 0.35 mm – Steering worm	×	
–	311 415 197	Shim 0.40 mm – Steering worm	×	
–	311 415 198	Shim 0.45 mm – Steering worm	×	
–	311 415 199	Shim 0.50 mm – Steering worm	×	
13	311 415 205	Steering worm	1	

Key No.	Part No.	Description	Quantity	Type and model
10/62	- 311 415 213	Identification ring – Steering worm	1	
	14 311 415 217	Steering roller shaft	1	
	15 311 415 227	Ball bearing – Steering worm	2	
	16 311 415 251	Adjusting screw – Steering worm	1	
	17 311 415 261	Lock nut – Adjusting screw	1	
	18 311 415 263	Adjusting screw – Steering roller shaft	1	
	19 N 11 157 1	Nut, hex. M 10×1 DIN 936 galvanized	1	
	20 311 415 265	Shim 2.00 mm – Steering roller shaft	×	
	- 311 415 266	Shim 2.05 mm – Steering roller shaft	×	
	- 311 415 267	Shim 2.10 mm – Steering roller shaft	×	
	- 311 415 268	Shim 2.15 mm – Steering roller shaft	×	
	- 311 415 269	Shim 2.20 mm – Steering roller shaft	×	
2/61	- 311 415 270	Shim 2.25 mm – Steering roller shaft	×	
	21 N 12 307 1	Lockring 17×1 DIN 472	1	
	22 N 14 905 1	Seal B 24×37 DIN 6504 – Steering roller shaft	1	
	23 311 415 277	Seal – Steering worm	1	
	24 311 415 371	Steering drop arm (LHD)	1	311, 313, 351, 361, 363
2/61	- 312 415 371	Steering drop arm (RHD)	1	312, 314, 352, 362, 364
	- 341 415 371	Steering drop arm	1	341, 343, 345
	25 111 415 381 A	Bolt, hex. head M 12×1.5×42 – Steering drop arm	1	
	26 111 415 385	Lock plate	1	

Key No.	Part No.	Description	Quantity	Type and model
27	111 415 409	Flange – Steering worm	1	
28	311 415 413	Flange – Steering column	1	
29	111 415 417	Coupling disc	1	
30	N 10 327 1	Bolt, hex. head M 8×30 S DIN 931	3	
31	N 12 228 2	Spring washer B 8 DIN 137 galvanized	3	
2/61 32	N 10 355 1	Bolt, hex. head M 8×32 S DIN 931 galvanized ..	1	
33	N 12 108 2	Spring washer A 8.4 DIN 6798 galvanized	1	
34	113 971 935	Push-on connector – Coupling disc	1	
35	N 11 526 2	Washer B 8.4 DIN 125 high-polish galvanized	1	
10/62 36	111 415 431	Nut, slotted M 8 galvanized	4	
37	N 12 522 1	Cotter pin 2×22 DIN 94	4	
38	111 415 421	Bolt, hex. head M 8×32 – Steering worm flange ..	1	
39	111 415 425	Lock plate	1	
40	N 11 008 3	Nut, hex. M 8 DIN 934 galvanized	1	
41	311 415 505	Steering column	1	311–314,351,352,361–364
–	341 415 505	Steering column	1	341, 343, 345
5/62 –	111 415 521 D	Locking shell	2	
42	113 415 531	Lock ring – Steering column	1	
43	111 415 539	Clamp – Steering column	1	
44	111 415 543	Lock plate	1	
45	N 10 340 1	Bolt, hex. head M 8×40 DIN 931	1	
46	N 11 008 3	Nut, hex. M 8 DIN 934 galvanized	1	

Key No.	Part No.	Description	Quantity	Type and model	
2/61	47	341 415 565	Tube – Steering column	1	
	48	311 415 585	Ball bearing – Steering column	1	
	49	113 415 587	Thrust spring	1	
	50	113 415 589 A	Thrust ring – Thrust spring	1	
	51	113 415 593 A	Washer	1	
	52	311 415 603	Rubber mounting, lower – Steering column tube ..	1	
	53	311 415 609	Plate – Rubber mounting, upper	1	
	54	311 415 613	Rubber mounting, upper, inner –	1	
	55	311 415 615	Rubber mounting, upper, outer –	1	311-314,301,352,361-364
10/62	–	341 415 617	Rubber mounting, upper, outer, with mounting plate – Steering column tube	1	341, 343, 345
	56	311 415 619	Spacer sleeve	2	
	57	311 415 621	Mounting plate	1	311-314,351,352,361-345
	58	N 14 711 1	Screw, cheese head M 8×65 DIN 912 galvanized .	2	
	59	N 12 008 2	Lock washer B 8 DIN 127 galvanized	2	
	60	113 415 651 ES	Steering wheel (black)	1	
	61	113 415 661 A	Self-cancelling ring – Flashing indicator switch	1	311-314,351,352,361-364
	–	341 415 661	Self-cancelling ring – Flashing indicator switch	1	341, 343, 345
	62	N 10 803 1	Screw, fillister head AM 3.5×10 DIN 85	3	
5/62	–	N 12 131 2	Shake-proof washer J 3.7 DIN 6797 galvanized ..	3	
	63	N 12 239 1	Spring washer B 18 DIN 137	1	
	64	N 11 165 3	Nut, hex. M 18×1.5 DIN 936	i	
	65	113 415 669	Emblem – Horn ring	1	

Key No.	Part No.	Description	Quantity	Type and model
66	311 415 801	Tie rod, left (LHD) (in the case of types 341, 343, 345 replace 311 415 818 by 341 415 818)	1	
2/61	- 312 415 801	Tie rod, left (RHD)	1	
67	311 415 802	Tie rod, right (LHD)	1	
2/61	- 312 415 802	Tie rod, right (RHD)	1	
68	311 415 811	Tie rod end, straight, left-hand thread	2	
69	311 415 812	Tie rod end, straight, right-hand thread	1	
70	311 415 818	Tie rod end, angled 9°	1	311-314,351,352,361-364
-	341 415 818	Tie rod end, angled 20°	1	341, 343, 345
71	N 11 210 1	Nut, slotted M 10×1 DIN 937	4	
72	N 12 522 1	Cotter pin 2×22 DIN 94	4	
73	111 415 835 B	Dust seal - Tie rod end	4	
74	111 415 837	Retaining ring - Dust seal	4	
7/62	75 141 415 851 B	Lock plate	4	
76	141 415 855 A	Taper ring	4	
77	N 11 163 1	Nut, hex. M 14×1.5 DIN 936	2	
-	N 11 163 2	Nut, hex. M 14×1.5 DIN 936 left-hand thread	2	
2/61	78 311 415 901 A	Steering damper	1	
79	N 11 134 2	Nut, hex. M 10 DIN 70 616	2	
80	211 415 907	Rubber grommet - Steering damper	2	

Key No.	Part No.	Description	Quantity	Type and model
81	211 415 909 A	Bush – Rubber grommet	2	
82	113 415 949	Lock plate – Steering damper	1	
9/62 83	N 10 440 1	Bolt, hex. head M 10×40 DIN 931	1	
2/61 –	111 101 461	Washer 10.2×24	1	